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### Agrément Certificate

24/7275

Product Sheet 4 Issue 1

## ALUMASC EUROROF BITUMINOUS ROOFING MEMBRANES

### EUROROF TORCH-ON SYSTEM

This Agrément Certificate Product Sheet<sup>(1)</sup> relates to the Eurorof Torch-On System, consisting of torch-on polymer APP modified bitumen waterproofing membranes and air and vapour control layers, for use in new and existing buildings as built-up roofing systems on pitched, flat and protected roofs, and podia, with limited access or pedestrian access and with suitable protection.

(1) Hereinafter referred to as 'Certificate'.

#### The assessment includes

##### Product factors:

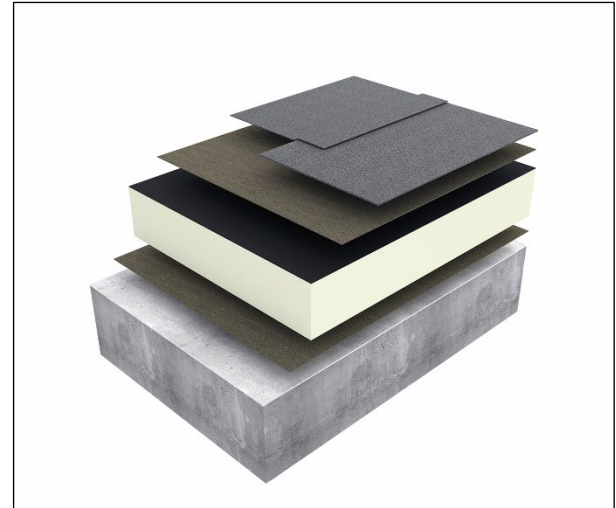
- compliance with Building Regulations
- compliance with additional regulatory or non-regulatory information where applicable
- evaluation against technical specifications
- assessment criteria and technical investigations
- uses and design considerations

##### Process factors:

- compliance with Scheme requirements
- installation, delivery, handling and storage
- production and quality controls
- maintenance and repair

##### Ongoing contractual Scheme elements†:

- regular assessment of production
- formal 3-yearly review



#### KEY FACTORS ASSESSED

- Section 1. Mechanical resistance and stability
- Section 2. Safety in case of fire
- Section 3. Hygiene, health and the environment
- Section 4. Safety and accessibility in use
- Section 5. Protection against noise
- Section 6. Energy economy and heat retention
- Section 7. Sustainable use of natural resources
- Section 8. Durability

The BBA has awarded this Certificate to the company named above for the system described herein. This system has been assessed by the BBA as being fit for its intended use provided it is installed, used and maintained as set out in this Certificate.

On behalf of the British Board of Agrément

Date of issue: 19 November 2024

Hardy Giesler  
Chief Executive Officer

*Certificate amended on 19 March 2025 to update Table 1.*

*This BBA Agrément Certificate is issued under the BBA's Inspection Body accreditation to ISO/IEC 17020. Sections marked with † are not issued under accreditation.*

*The BBA is a UKAS accredited Inspection Body (No. 4345), Certification Body (No. 0113) and Testing Laboratory (No. 0357).*

*Readers MUST check that this is the latest issue of this Agrément Certificate by either referring to the BBA website or contacting the BBA directly.*

*The Certificate should be read in full as it may be misleading to read clauses in isolation.*

*Any photographs are for illustrative purposes only, do not constitute advice and should not be relied upon.*

#### British Board of Agrément

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## SUMMARY OF ASSESSMENT AND COMPLIANCE

This section provides a summary of the assessment conclusions; readers should refer to the later sections of this Certificate for information about the assessments carried out.

### Compliance with Regulations

Having assessed the key factors, the opinion of the BBA is that the Euroroof Torch-On System, if installed, used and maintained in accordance with this Certificate, can satisfy or contribute to satisfying the relevant requirements of the following Building Regulations:



#### The Building Regulations 2010 (England and Wales) (as amended)

<b>Requirement:</b>	<b>B4(1)</b>	<b>External fire spread</b>
Comment:		The system is restricted by this Requirement in some circumstances. See section 2 of this Certificate.
<b>Requirement:</b>	<b>B4(2)</b>	<b>External fire spread</b>
Comment:		On a suitable substructure, the system may enable a roof to be unrestricted under this Requirement. See section 2 of this Certificate.
<b>Requirement:</b>	<b>C2(b)</b>	<b>Resistance to moisture</b>
Comment:		The system, including joints, will enable a roof to satisfy this Requirement. See section 3 of this Certificate.
<b>Requirement:</b>	<b>C2(c)</b>	<b>Resistance to moisture</b>
Comment:		The system, including joints, can contribute to a roof to satisfying this Requirement. See section 3 of this Certificate.
<b>Regulation:</b>	<b>7(1)</b>	<b>Materials and workmanship</b>
Comment:		The system is acceptable. See sections 8 and 9 of this Certificate.



#### The Building (Scotland) Regulations 2004 (as amended)

<b>Regulation:</b>	<b>8(1)(2)</b>	<b>Fitness and durability of materials and workmanship</b>
Comment:		The use of the system satisfies this Regulation. See sections 8 and 9 of this Certificate.
<b>Regulation:</b>	<b>9</b>	<b>Building standards - construction</b>
Standard:	2.8	Spread from neighbouring buildings
Comment:		The system, when applied to a suitable substructure, may enable a roof to be unrestricted by this Standard with reference to clause 2.8.1 <sup>(1)(2)</sup> . See section 2 of this Certificate.
Standard:	3.10	Precipitation
Comment:		The system, including joints, will enable a roof to satisfy this Standard, with reference to clauses 3.10.1 <sup>(1)(2)</sup> and 3.10.7 <sup>(1)(2)</sup> . See section 3 of this Certificate.
Standard:	7.1(a)	Statement of sustainability
Comment:		The system can contribute to satisfying the relevant requirements of Regulation 9, Standards 1 to 6, and therefore will contribute to a construction meeting a bronze level of sustainability as defined in this Standard.
Standard:	3.15	Condensation
Comment:		The system will enable a roof to satisfy this Standard, with reference to clauses 3.15.1 <sup>(1)</sup> , 3.15.3 <sup>(1)</sup> , 3.15.5 <sup>(1)</sup> and 3.15.6 <sup>(1)</sup> . See section 3 of this Certificate.

<b>Regulation:</b>	<b>12</b>	<b>Building standards - conversion</b>
<b>Comment:</b>		Comments in relation to the system under Regulation 9, Standards 1 to 6, also apply to this Regulation, with reference to clause 0.12.1 <sup>(1)(2)</sup> and Schedule 6 <sup>(1)(2)</sup> .
		(1) Technical Handbook (Domestic). (2) Technical Handbook (Non-Domestic).



## The Building Regulations (Northern Ireland) 2012 (as amended)

<b>Regulation:</b>	<b>23(1)(a)(i)</b>	<b>Fitness of materials and workmanship</b>
<b>Comment:</b>	<b>(iii)(b)(i)</b>	The system can satisfy this Regulation. See sections 8 and 9 of this Certificate.
<b>Regulation:</b>	<b>28(b)</b>	<b>Resistance to moisture and weather</b>
<b>Comment:</b>		The system can satisfy of this Regulation. See section 3 of this Certificate.
<b>Regulation:</b>	<b>29</b>	<b>Condensation</b>
<b>Comment:</b>		The system can contribute to a roof satisfying this Regulation. See section 3 of this Certificate.
<b>Regulation:</b>	<b>36(a)</b>	<b>External fire spread</b>
<b>Comment:</b>		The system is restricted by this Regulation in some circumstances. See section 2 of this Certificate.
<b>Regulation:</b>	<b>36(b)</b>	<b>External fire spread</b>
<b>Comment:</b>		On a suitable substructure, the system may enable a roof to be unrestricted under this Regulation. See section 2 of this Certificate.

## Additional Information

### NHBC Standards 2024

In the opinion of the BBA, the Eurorooft Torch-On System, if installed, used and maintained in accordance with this Certificate, can satisfy or contribute to satisfying the relevant requirements in relation to *NHBC Standards*, Chapter 7.1 *Flat roofs, terraces and balconies*.

In addition, in the opinion of the BBA, the system, when installed and used in accordance with this Certificate, can satisfy or contribute to satisfying the relevant requirements in relation to *NHBC Standards for Conversions and Renovations*, taking account of other relevant guidance within the chapter and the suitability of the substrate to receive the system.

The NHBC Standards do not cover the refurbishment of existing roofs.

## Fulfilment of Requirements

The BBA has judged the Eurorooft Torch-On System to be satisfactory for use as described in this Certificate. The system has been assessed as a fully bonded, multilayer layer waterproofing system, for use in new and existing buildings as built-up roofing systems on pitched, flat and protected roofs, and podia, with limited access or pedestrian access and with suitable protection.

## ASSESSMENT

### Product description and intended use

The Certificate holder provided the following description for the system under assessment. The Eurorooft Torch-On System consists of:

- Eurorooft Torch-On Cap Sheet — an atactic polypropylene (APP) modified bitumen membrane with a stabilised polyester reinforcement and mineral finish in various colours
- Eurorooft Torch-On Underlay — a polyester reinforced, APP modified bitumen base layer, with a sanded upper face and a thermofusible film underside
- Eurorooft Torch-On AVCL — a polyester reinforced, torch-on, SBS modified bitumen vapour barrier with an aluminium core, with a polyethylene film on the underside and a sanded upper surface
- Eurorooft Self-Adhesive AVCL — a polyester reinforced, self-adhesive, SBS modified bitumen vapour barrier with an aluminium core, with a polyethylene film on the underside and mineral micro granules on the upper surface
- Eurorooft Spray SA Primer — a solvent-based primer.

The system components have the nominal characteristics given in Table 1.

*Table 1 Nominal characteristics*

Characteristic (unit)	Eurorooft Torch-On Cap Sheet	Eurorooft Torch-On Underlay	Eurorooft Self-Adhesive AVCL	Eurorooft Torch-On AVCL
Thickness (mm)	4.0	3.0	2.0	3.0
Width (m)	1.0	1.0	1.0	1.0
Length (m)	7.5	10.0	15.0	10.0
Mass per unit area (kg·m <sup>2</sup> )	5.1	3.5	2.3	4.0
Weight per roll (kg)	38	35	35	40

#### Ancillary Items

The Certificate holder recommends the following ancillary items for use with the system, but these materials have not been assessed by the BBA and are outside the scope of this Certificate:

- Eurorooft Self-Adhesive Venting Underlay
- Eurorooft Self-Adhesive Underlay
- Eurorooft Torch-On AVCL
- Eurorooft Bitumen Primer
- Eurorooft SA Primer
- Eurorooft SA Spraybond Primer
- Monoscreed — a curing screed
- V-Therm VIP — a vacuum insulated panel
- Harmer AV — a range of metal roof outlets
- Alumasc Multi-fix Dual Density Mineral Wool — thermal insulation
- Alumasc C-Glass
- Alumasc GTF PIR Insulation Boards
- Alumasc BGT PIR Insulation Boards
- Eurorooft PU Insulation Adhesive
- Skyline — a polyester powder coated aluminium coping, soffit and fascia system
- Modulock — a raised adjustable pedestal system for paving and decking (non-combustible version available).

The system is intended for use in fully bonded flat or pitched roofs with limited access, as part of a built-up specification and, where necessary, in conjunction with appropriate reinforced bitumen membranes.

## Definitions for products and applications inspected

The following terms have been defined for the purpose of this Certificate as:

- limited access roof — a roof subjected only to pedestrian traffic for maintenance of the roof covering, cleaning of gutters, etc
- pedestrian access roof — a roof that is not subjected to vehicular traffic
- flat roof — a roof having a minimum finished fall of 1:80
- pitched roof — a roof having a fall in excess of 1:6.

## Product assessment – key factors

The system was assessed for the following key factors, and the outcome of the assessment is shown below. Conclusions relating to the Building Regulations apply to the whole of the UK unless otherwise stated.

### 1 Mechanical resistance and stability

Not applicable

### 2 Safety in case of fire

Data were assessed for the following characteristics.

#### 2.1 External fire spread

2.1.1 When tested to CEN/TS 1187 : 2012, Test 4 and classified to EN 13501-5 : 2016, the products given in Table 2 of this Certificate achieved  $B_{ROOF}(t_4)$  for slopes below 10°.

Table 2 Tested systems

Layer	System 1	System 2	System 3	System 4	System 5	System 6
Substrate	18 mm OSB (density 600 kg·m <sup>3</sup> ) <sup>(1)</sup>					
Air and vapour control layer (AVCL)	EurorooF Self-Adhesive AVCL <sup>(1)</sup>					
Adhesive	EurorooF PU Insulation Adhesive <sup>(1)</sup>					
Insulation	Alumasc GTF PIR insulation (30 mm) <sup>(1)</sup>	Alumasc BGT PIR insulation (30 mm) <sup>(1)</sup>	Alumasc GTF PIR insulation (100 mm) <sup>(1)</sup>	Alumasc GTF PIR insulation (50+100 mm) <sup>(1)</sup>	Alumasc GTF PIR insulation (100+100 mm) <sup>(1)</sup>	Alumasc GTF PIR insulation (100+100 mm) <sup>(1)</sup>
Underlayer	EurorooF Self-Adhesive Venting Underlay <sup>(2)</sup>	EurorooF Torch-On Underlay				
Cap Sheet	EurorooF Torch-On Cap Sheet					

(1) These components are outside the scope of this Certificate.

(2) Approved within Product Sheet 3 of this Certificate.

2.1.2 On the basis of data assessed, the systems listed in Table 2 will be unrestricted by the documents supporting the national Building Regulations with respect to proximity to a relevant boundary. Restrictions may apply at junctions with compartment walls.

2.1.3 A roof incorporating the system will be similarly unrestricted under the national Building Regulations in protected or inverted roof specifications, including an inorganic covering listed in the Annex of Commission Decision 2000/553/EC.

2.1.4 In Wales and Northern Ireland, when used on flat roofs using a substrate designated in the supporting documents with the surface finishes listed below, the roof will be similarly unrestricted:

- bitumen-bedded stone chippings covering the whole surface to a depth of not less than 12.5 mm
- bitumen-bedded tiles of a non-combustible material
- sand and cement screed
- macadam.

2.1.5 The classification and permissible areas of use of other specifications must be confirmed by reference to the requirements of the documents supporting the national Building Regulations.

## 2.2 Reaction to fire

2.2.1 The Certificate holder has not declared a reaction to fire classification for the systems to BS EN 13501-1 : 2018.

2.2.2 The system will be restricted in use under the documents supporting the national Building Regulations in some cases.

2.2.3 In England, the system, when used in pitches greater than 70°, excluding upstands, must not be used less than 1 m from a relevant boundary, or on residential buildings more than 11 m in height or on other buildings more than 18 m in height. Restrictions apply on assembly and recreation buildings. These constructions must also be included in calculations of unprotected area.

2.2.4 In Wales, the system, when used in pitches greater than 70°, excluding upstands, must not be used less than 1 m from a relevant boundary, or on other buildings more than 18 m in height. Restrictions apply on assembly and recreation buildings. These constructions must also be included in calculations of unprotected area.

2.2.5 In Northern Ireland, for system used on walls or on roofs with pitches greater than 70°, excluding upstands, that do not achieve the minimum Class E reaction to fire classification to BS EN 13501-1 : 2018, designers must seek guidance on the proposed use of the system from the relevant Building Control Body.

2.2.6 In Scotland, the use of the system is unrestricted with respect to building height and proximity to a relevant boundary. However, restrictions on the overall construction may apply, depending on the reaction to fire classification achieved by the build-up, which must be established on a case-by-case basis

## 3 Hygiene, health and the environment

Data were assessed for the following characteristics.

### 3.1 Weathertightness

3.1.1 The Results of weathertightness tests are given in Table 3.

<i>Table 3 Weathertightness results</i>			
Product assessed	Assessment method	Requirement	Result (Mean)
Eurorof Torch-On Underlay	Watertightness to EN 1928 : 2000 10 kPa	No leakage	Pass
Eurorof Self-Adhesive AVCL	Resistance to Peel from Support (concrete) to MOAT 64	$\geq 25 \text{ N} \cdot (50 \text{ mm})^{-1}$	Pass
Eurorof Torch-On AVCL			Pass
Eurorof Self-Adhesive AVCL	Water vapour diffusion - equivalent air layer thickness to BS EN 1931 : 2000	Value achieved	21165 m
Eurorof Torch-On AVCL			1789 m
Eurorof Self-Adhesive AVCL: Plywood, SA spray primer, Eurorof Self-Adhesive AVCL	Wind uplift to MOAT 64 : 2001	Value achieved	4 kPa

3.1.2 On the basis of data assessed, the system, including joints, when completely sealed and consolidated, will adequately resist the passage of moisture to the inside of a building and so satisfy the requirements of the national Building Regulations.

3.1.3 The adhesion of the bonded system is sufficient to resist the effects of wind suction, elevated temperature and thermal shock conditions likely to occur in practice and remain weathertight.

### 3.2 Condensation

3.2.1 Results of water vapour resistance tests are given in Table 4.

Product assessed	Assessment method	Requirement	Result
Euroroo Self-Adhesive AVCL	Water vapour resistance to BS EN 1931 : 2000	Declared value 10000 MNs·g <sup>-1</sup>	Pass
Euroroo Torch-On AVCL			Pass

3.2.2 On the basis of data assessed, the products that are used as Vapour Barriers provide effective control to the passage of water vapour.

3.2.3 The system will adequately reduce the risk of interstitial condensation when designed and constructed in accordance with BS 5250 : 2021 and BRE Report BR 262 : 2002 in England and Wales. When carrying out condensation risk analysis calculations to BS 5250 : 2021, the declared vapour resistance values in Table 4 must be used.

### 3.3 Resistance to mechanical damage

3.3.1 Results of resistance to mechanical damage tests are given in Table 5.

Product assessed	Assessment method	Requirement	Result
Euroroo Torch-On Underlay	Tensile strength to NEN 12311-1 : 2000 Longitudinal Transverse	Value achieved	480 N·(50 mm) <sup>-1</sup>
			370 N·(50 mm) <sup>-1</sup>
Euroroo Self-Adhesive AVCL	Longitudinal direction Transverse direction		305 N·(50 mm) <sup>-1</sup>
			195 N·(50 mm) <sup>-1</sup>
Euroroo Torch-On AVCL	Longitudinal direction Transverse direction		320 N·(50 mm) <sup>-1</sup>
			195 N·(50 mm) <sup>-1</sup>
Euroroo Torch-On Underlay	Elongation to NEN 12311-1 : 2000 Longitudinal Transverse	Value achieved	26 %
			38 %
Euroroo Torch-On AVCL	Longitudinal direction Transverse direction		3 %
			30 %
Euroroo Torch-On AVCL	Longitudinal direction Transverse direction		3 %
			30 %
Euroroo Torch-On Cap Sheet plus Euroroo Torch-On Underlay - on aluminium - on expanded polystyrene (EPS) insulation	Dynamic indentation to EOTA TR-006 : 2004	Value achieved	I <sub>3</sub>
			I <sub>3</sub>

*Table 5 Mechanical resistance results*

Product assessed	Assessment method	Requirement	Result
Eurorooft Torch-On Cap Sheet plus Eurorooft Torch-On Underlay	Static indentation to EN 12730 : 2015	Value achieved	
- on concrete			20 kg
- on EPS insulation			15 kg
Eurorooft Torch-On Cap Sheet	Low temperature flexibility to BS EN 1109 : 2013	≤ -5°C	Pass
Eurorooft Torch-On Underlay			Pass
Eurorooft Self-Adhesive AVCL		≤ -5°C	Pass
Eurorooft Torch-On AVCL			Pass
Eurorooft Self-Adhesive AVCL	Resistance to tearing (nail shank) to NEN 12310-1 : 1999	≥ 150 N	
	Longitudinal direction		Pass
	Transverse direction		Pass
Eurorooft Torch-On AVCL	Longitudinal direction		Pass
	Transverse direction		Pass

3.3.2 The tensile strength and elongation of the Eurorooft Torch-On Cap Sheet was assessed using test data from a representative related product.

3.3.3 On the basis of data assessed, the system can accept, without damage, the foot traffic and light concentrated loads associated with installation and maintenance and the effects of minor movement likely to occur in practice.

3.3.4 Where traffic in excess of the examples given in section 3.2.3 is envisaged, such as for maintenance of lift equipment, a walkway must be provided. Reasonable care must be taken to avoid puncture by sharp objects or concentrated loads.

#### 4 Safety and accessibility in use

Not applicable.

#### 5 Protection against noise

Not applicable.

#### 6 Energy economy and heat retention

Not applicable.

#### 7 Sustainable use of natural resources

Not applicable.



## 8 Durability

8.1 The potential mechanisms for degradation and the known performance characteristics of the materials in the system were assessed.

8.2 Specific test data were assessed as given in Table 6.

Product assessed	Assessment method	Requirement	Result
Eurorof Torch-On Cap Sheet	Low temperature flexibility to	$\leq 0^{\circ}\text{C}$ and a maximum	Pass
Eurorof Self-Adhesive AVCL	BS EN 1109 : 2013 Heat aged for 200 days at $70^{\circ}\text{C}$	deviation of $15^{\circ}\text{C}$ to the initial flexibility at low temperature	Pass
Eurorof Torch-On Underlay	Determination of dimensional stability to EN 1107-1 : 2000	$\leq 0.5\%$	Pass
Eurorof Torch-On Cap Sheet	Resistance to slippage at 45 degrees to MOAT 64 : 2001	$\leq 2\text{ mm}$	Pass
Eurorof Torch-On Cap Sheet	Heat resistance to EN 1110 : 2010 Control	$\geq 110^{\circ}\text{C}$	Pass
	Heat aged for 200 days at $70^{\circ}\text{C}$ (tested at $90^{\circ}\text{C}$ )	$\geq 90^{\circ}\text{C}$	Pass
Eurorof Self-Adhesive AVCL	Resistance to Peel from Support (concrete) to MOAT 64 Heat aged 28 days at $80^{\circ}\text{C}$	Aged samples should be within 50% of the control and $\geq 25\text{ N}\cdot(50\text{ mm})^{-1}$	Pass

### 8.3 Service life

8.3.1 Under normal service conditions, the system will have a life in excess of 25 Years, provided it is designed, installed and maintained in accordance with this Certificate and the Certificate holder's instructions.

8.3.2 Localised loss of the mineral surfacing may occur, after some years, in areas where complex detailing of the roof design is incorporated.

Information provided by the Certificate holder was assessed for the following factors:

### 9 Design, installation, workmanship and maintenance

#### 9.1 Design

9.1.1 The design process was assessed by the BBA, and the following requirements apply in order to satisfy the performance assessed in this Certificate.

9.1.2 Decks to which the system is to be applied must comply with the relevant requirements of BS 6229 : 2018, BS 8217 : 2005 and, where appropriate, *NHBC Standards 2024*, Chapter 7.1.

9.1.3 For design purposes of flat roofs, twice the minimum finished fall must be assumed, unless a detailed structural analysis of the roof is available, including overall and local deflection, and direction of falls.

9.1.4 Structural decks to which the system is to be applied must be suitable to transmit the dead and imposed loads experienced in service. Allowance needs to be made for loading deflections to ensure that the free drainage of water is maintained.

9.1.5 Bulk material must not be stored on one area of the roof prior to installation, to ensure that localised overloading does not occur.

9.1.6 Imposed loads, dead loading and wind loads must be calculated by a suitably experienced and competent individual in accordance with BS EN 1991-1-1 : 2002, BS EN 1991-1-3 : 2003 and BS EN 1991-1-4 : 2005, and their UK National Annexes.

9.1.7 The substructure must satisfy the requirements of the relevant clauses of BS 8217 : 2005, and one of the surface finishes described in clause 6.12 of the Code of Practice must be used.

9.1.8 The resistance to wind uplift for warm roofs will be dependent on the cohesive strength of the insulation and the method by which it is secured to the roof deck. This must be taken into account when selecting a suitable insulation material.

9.1.9 The ballast on protected roofs must be of a type that will not be removed or become delocalised owing to wind scour experienced on the roof.

9.1.10 Insulation materials to be used in conjunction with the system must be in accordance with the Certificate holder's instructions and be either:

- as described in the relevant clauses of BS 6229 : 2018, or
- the subject of a current BBA Certificate and be used in accordance with, and within the limitations of, that Certificate.

#### 9.2 Installation

9.2.1 Installation instructions provided by the Certificate holder were assessed and judged to be appropriate and adequate.

9.2.2 Installation must be carried out in accordance with this Certificate and the Certificate holder's instructions, and the relevant clauses of BS 8000-0 : 2014, BS 8000-4 : 1989 and BS 8217 : 2005.

9.2.3 Deck surfaces must be sound, dry and clean, and free from sharp projections such as nail heads and concrete nibs.

9.2.4 The system is laid in conditions normal to roofing work and must not be laid in rain, snow or heavy fog. If the temperature is below 5°C, suitable precautions must be taken against the formation of condensation on the substrate.

9.2.5 At falls in excess of 5° (1:11), precautions against slippage, and requirements for mechanical fixing as required by BS 8217 : 2005, must be observed.

9.2.6 The Eurorof Self-Adhesive AVCL is installed with 75mm side and 150mm end laps, by removing the release film and firmly pressure rolling the surface to achieve a continuous bond across the full width of the membrane. Ensure that the membrane is accurately aligned, including overlaps, before removing the release film, and that it does not move as the film is removed.

9.2.7 The main field sheet should be pressure rolled with a weighted roller to ensure full contact of the membranes; the addition of hot air may be required to achieve full adhesion in colder conditions.

9.2.8 The side laps (75mm) and head laps (150mm) must be hot air welded and pressure rolled with a long or medium handled 15kg roller. All laps must have a visible bleed of bitumen.

9.2.9 The Eurorof Torch-On AVCL is installed with 100 mm side and 150mm end laps by melting the lower surface by torching and pressing the product down. Care must be taken not to overheat the coating.

9.2.10 The system must always be installed with end laps staggered by approximately a quarter of its length from the previous sheet and in such a manner that no counter-seams are made in the direction of outlets.

9.2.11 The corners of membrane sheet to be laid under the next sheet must be cut at a 45° angle (100 x 100 mm).

9.2.12 The second layer of membrane must be applied astride and over the first one, always in the same direction, and approximately a quarter of its length from the previous sheet.

9.2.13 Eurorof Torch-On Underlay must be applied to the substrate with a propane gas torch. The entire surface must be heated, making sure that the compound forms a liquid mass in front of the roll to ensure that it saturates any superficial porosity.

9.2.14 The vertical membrane sheet must overlap the horizontal one by at least 100mm, prior to heating it with a gas torch and squeezing with a trowel to ensure that a bead of compound appears from underneath.

9.2.15 The height of the vertical details must be equivalent or superior to the finished surface by at least 150 mm.

9.2.16 Repeat sections 9.2.6 to 9.2.11 for Eurorof Torch-On Cap Sheet.

9.2.17 The NHBC requires that the system, once installed, is inspected in accordance with *NHBC Standards 2024* Chapter 7.1, Clause 7.1.11, and undergoes an appropriate integrity test, where required. Any damage to the system assessed in this Certificate must be repaired in accordance with section 9.4 of this Certificate and reinspected, in order to maintain the system's performance.

### 9.3 Workmanship

Practicability of installation was assessed on the basis of the Certificate holder's information and BS 8217 : 2005. To achieve the performance described in this Certificate, the systems must only be installed by contractors who have been trained and approved by the Certificate holder.

### 9.4 Maintenance and repair

9.4.1 Ongoing satisfactory performance of the system in use requires that it is suitably maintained. The guidance provided by the Certificate holder was assessed by the BBA and found to be appropriate and adequate.

9.4.2 The following requirements apply in order to meet the performance assessed in this Certificate:

9.4.2.1 The system must be the subject of six-monthly inspections and maintenance in accordance with the recommendations in BS 6229 : 2018, Chapter 7, and the manufacturer's own maintenance requirements, where relevant, to ensure continued satisfactory performance.

9.4.2.2 In the event of damage to the waterproof layer, repairs can be carried out by cleaning the area around the damage and applying a patch of the membrane as described in the Certificate holder's instructions.

## 10 Manufacture

10.1 The production processes for the system have been assessed, and provide assurance that the quality controls are satisfactory according to the following factors:

10.1.1 The manufacturer has provided documented information on the materials, processes, testing and control factors.

10.1.2 The quality control operated over batches of incoming materials has been assessed and deemed appropriate and adequate.

10.1.3 The quality control procedures and product testing to be undertaken have been assessed and deemed appropriate and adequate.

10.1.4 The process for management of non-conformities has been assessed and deemed appropriate and adequate.

10.1.5 An audit of each production location was undertaken, and it was confirmed that the production process was in accordance with the documented process, and that equipment has been properly tested and calibrated.

† 10.2 The BBA has undertaken to review the above measures on a regular basis through a surveillance process, to verify that the specifications and quality control operated by the manufacturer are being maintained.

## 11 Delivery and site handling

11.1 The Certificate holder stated that the system is delivered to site on pallets shrink wrapped in polythene, bearing the product name and bands bearing the Certificate holder's and product name, roll dimensions, production date, batch number and the Certificate holder's name.

11.2 Delivery and site handling must be performed in accordance with the Certificate holder's instructions and this Certificate, including:

11.2.1 Rolls must be stored upright on a clean, level surface and kept dry, away from excessive heat and under cover.

Supporting information in this Annex is relevant to the system but has not formed part of the material assessed for the Certificate.

### Construction (Design and Management) Regulations 2015

### Construction (Design and Management) Regulations (Northern Ireland) 2016

Information in this Certificate may assist the client, designer (including Principal Designer) and contractor (including Principal Contractor) to address their obligations under these Regulations.

### CLP Regulations

The Certificate holder has taken the responsibility of classifying and labelling the system components under the *GB CLP Regulation* and *CLP Regulation (EC) No 1272/2008 - classification, labelling and packaging of substances and mixtures*. Users must refer to the relevant Safety Data Sheet(s).

### UKCA marking

The Certificate holder has taken the responsibility of UKCA marking the product in accordance with Designated Standard EN 13707 : 2004, EN 13969 : 2004, EN 14695 : 2010.

### CE marking

The Certificate holder has taken the responsibility of CE marking the system components in accordance with harmonised European Standard EN 13707 : 2013.

## Bibliography

- BS 6229 : 2018 *Flat roofs with continuously supported flexible waterproof coverings — Code of practice*
- BS 8000-0 : 2014 *Workmanship on construction sites — Introduction and general principles*
- BS 8000-4 : 1989 *Workmanship on building sites — Code of practice for waterproofing*
- BS 8217 : 2005 *Reinforced bitumen membranes for roofing — Code of practice*
- BS EN 1931 : 2000 *Flexible sheets for waterproofing. Bitumen, plastic and rubber sheets for roof waterproofing. Determination of water vapour transmission properties*
- BS EN 1991-1-1 : 2002 *Eurocode 1 : Actions on structures — General actions — Densities, self-weight, imposed loads for buildings*
- NA to BS EN 1991-1-1 : 2002 UK National Annex to *Eurocode 1 : Actions on structures — General actions — Densities, self-weight, imposed loads for buildings*
- BS EN 1991-1-3 : 2003 + A1 : 2015 *Eurocode 1 : Actions on structures — General actions — Snow loads*
- NA + A2 : 18 to BS EN 1991-1-3 + A1 : 2015 UK National Annex to *Eurocode 1 : Actions on structures — General actions — Snow loads*
- BS EN 1991-1-4 : 2005 + A1 : 2010 *Eurocode 1 : Actions on structures — General actions — Wind actions*
- NA to BS EN 1991-1-4 : 2005 + A1 : 2010 UK National Annex to *Eurocode 1 : Actions on structures — General actions — Wind actions*
- BS EN 13501-1 : 2018 *Fire classification of construction products and building elements — Classification using data from reaction to fire tests*
- EN 1107-1 : 2000 *Flexible sheets for waterproofing — Determination of dimensional stability — Part 1: Bitumen sheets for roof waterproofing*
- EN 1109 : 2013 *Flexible sheets for waterproofing — Bitumen sheets for roof waterproofing—Determination of flexibility at low temperature*
- EN 1110 : 2010 *Flexible sheets for waterproofing — Bitumen sheets for roof waterproofing — Determination of flow resistance*
- EN 1928 : 2000 *Flexible sheets for waterproofing — bitumen, plastic and rubber sheets for roof waterproofing - determination of watertightness*
- EN 12730 : 2015 *Flexible sheets for waterproofing — Bitumen, plastic and rubber sheets for roof waterproofing. Determination of resistance to static loading*
- EN 13501-5 : 2016 *Fire classification of construction products and building elements — Classification using data from external fire exposure to roofs tests*
- EN 13707 : 2004 + A2 : 2009 *Flexible sheets for waterproofing — Reinforced bitumen sheets for roof waterproofing — Definitions and characteristics*
- EN 13707 : 2013 *Flexible sheets for waterproofing — Reinforced bitumen sheets for roof waterproofing — Definitions and characteristics*
- EN 13969 : 2004 + A1 : 2006 *Flexible sheets for waterproofing - Bitumen damp proof sheets including bitumen basement tanking sheets - Definitions and characteristics*
- EN 14695 : 2010 *Flexible sheets for waterproofing - Reinforced bitumen sheets for waterproofing of concrete bridge decks and other trafficked areas of concrete - Definitions and characteristics*
- EOTA TR-006 : 2004 *Determination of the resistance to dynamic indentation*
- DD CEN/TS 1187 : 2012 *Test methods for external fire exposure to roofs*
- MOAT 64 : 2001 *Technical guide for the assessment of roof waterproofing systems made of reinforced APP or SBS polymer modified bitumen sheets*
- NEN 12311-1 : 2000 *Flexible sheets for waterproofing. Determination of tensile properties. Part 1 : Bitumen sheets for roof waterproofing*

## Conditions of Certificate

### Conditions

1 This Certificate:

- relates only to the product that is named and described on the front page
- is issued only to the company, firm, organisation or person named on the front page – no other company, firm, organisation or person may hold or claim that this Certificate has been issued to them
- has to be read, considered and used as a whole document – it may be misleading and will be incomplete to be selective
- is copyright of the BBA
- and any matter arising out of or in connection with it or its subject matter (including non-contractual disputes or claims) is governed by and construed in accordance with the law of England and Wales
- the courts of England and Wales shall have exclusive jurisdiction to settle any matter arising out of or in connection with this Certificate or its subject matter (including non-contractual disputes or claims).

2 Publications, documents, specifications, legislation, regulations, standards and the like referenced in this Certificate are those that were current and/or deemed relevant by the BBA at the date of issue or reissue of this Certificate.

3 This Certificate will be displayed on the BBA website, and the Certificate Holder is entitled to use the Certificate and Certificate logo, provided that the product and its manufacture and/or fabrication, including all related and relevant parts and processes thereof:

- are maintained at or above the levels which have been assessed and found to be satisfactory by the BBA
- continue to be checked as and when deemed appropriate by the BBA under arrangements that it will determine
- are reviewed by the BBA as and when it considers appropriate.

4 The BBA has used due skill, care and diligence in preparing this Certificate, but no warranty is provided.

5 In issuing this Certificate the BBA is not responsible and is excluded from any liability to any company, firm, organisation or person, for any matters arising directly or indirectly from:

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- the right of the Certificate holder to manufacture, supply, install, maintain or market the product
- actual installations of the product, including their nature, design, methods, performance, workmanship and maintenance
- any works and constructions in which the product is installed, including their nature, design, methods, performance, workmanship and maintenance
- any loss or damage, including personal injury, howsoever caused by the product, including its manufacture, supply, installation, use, maintenance and removal
- any claims by the manufacturer relating to UKCA marking and CE marking.

6 Any information relating to the manufacture, supply, installation, use, maintenance and removal of this product which is contained or referred to in this Certificate is the minimum required to be met when the product is manufactured, supplied, installed, used, maintained and removed. It does not purport in any way to restate the requirements of the Health and Safety at Work etc. Act 1974, or of any other statutory, common law or other duty which may exist at the date of issue or reissue of this Certificate; nor is conformity with such information to be taken as satisfying the requirements of the 1974 Act or of any statutory, common law or other duty of care.

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